

Outokumpu Stainless Americas
Extras Schedule- US and Canada Markets Only
Effective with Orders Entered September 01, 2019 and After



1. Chemistry Extras (Apply only one)		2. Temper Extras (Apply only one)	
304		A 1/8 and 1/4 hard	\$10.00/cwt
A 8.5% Nickel	\$3.00 / cwt	B 1/2 hard	\$10.00/cwt
B 9.0% Nickel	\$5.75 / cwt	C 3/4 hard	\$10.00/cwt
C 9.5% Nickel	\$8.75 / cwt	D Full hard	\$10.00/cwt
3. Special Mechanical, Metallurgical or Dimensional Properties			
Mechanical and Metallurgical Properties more narrow than ASTM/Commercial Standard, and Dimension Extras:			
A Non-Standard Mechanical Properties (Yield Strength, Elongation, Grain Size)	\$3.00 / cwt	C Best Thickness Tolerance (OTK Best)	\$3.00 / cwt
		D 72" Width Coil (also apply to widths cuts 72")	\$12.00 / cwt
B Best Slit Width Tolerance (OTK Best)	\$3.00 / cwt		
4. Continuous Line Marking		5. PIW	
A Double Line	\$2.50 / cwt	A Less than 200 PIW	\$3.00 / cwt
6. Surface Quality and Finish			
A Surface Quality	\$3.00 / cwt	D Specified RA	INQUIRE
B Buffing Quality (not guaranteed)	\$5.00 / cwt	E Two Good Sides (not guaranteed)	\$3.00 / cwt
C Double Sided Polish (not guaranteed)	INQUIRE	F Bright Anneal	\$3.00 / cwt
7. Slitting Extras – Must also include adder for Drop (Apply only one from A-D)			
A Widths less than 3"	\$12.00 / cwt	E Controlled Burr Height or Direction	\$3.00 / cwt
B Widths between 3" to 5"	\$7.00 / cwt	F Non-standard camber tolerance	\$3.00 / cwt
C Widths between 5" and 12"	\$6.00 / cwt	G Mill Edge Deductor	-\$1.50 / cwt
D Nonstandard widths greater than 12"	\$5.00 / cwt		
8. Cut-to Length Extras- Cold Rolled		9. Cut-to-Length Extras- Hot Rolled	
CTL Extra By Gauge		A HR CTL adder – lengths 48" to under 96"	\$3.25/cwt
A Heavier than 10ga	\$3.00 / cwt	B HR CTL adder - 96" through 240"	\$1.50 / cwt
10 ga – 14 ga	\$3.00 / cwt	C HR CTL adder – lengths > 240" and thick >.2362"	\$5.00 / cwt
15 ga - 18 ga	\$3.25 / cwt	D HR CTL adder – lengths > 240" and thick <= .2362"	INQUIRE
19 ga - 20 ga	\$3.75 / cwt	10. Cut To Length Tolerances	
21 ga - 22 ga	\$4.25 / cwt	<i>Closer than Standard</i>	
23 ga	\$4.50 / cwt	A Flatness	\$3.00 / cwt
24 ga	\$4.75 / cwt	B Length	
25 ga	\$5.25 / cwt	1/2 Commercial Standard (+/- 0.0625")	
26 ga	\$5.50 / cwt	Closer than 1/2 Commercial Standard	
27 ga	\$5.75 / cwt	11. Packaging Extras	
28 ga	\$6.25 / cwt	A Prime Side Down	\$3.00 / cwt
B For widths less than 24" (extra)	\$5.00 / cwt	B Standard CTL Skids (lengths 96" - 192")	\$50 / each
C For lengths 20"-under 60" (extra)	\$3.00/cwt	C Standard CTL Skids (lengths 192" – 240")	\$150 / each
D For lengths less than 20" (extra)	INQUIRE	D Coil Skids	\$15 / each
12. Protective Films			
A Polifilm 3020 Clear/Blue (MXX Only)	\$0.0640 / ft2	D Nitto 3080 H3 Laser	\$0.1229 / ft2
B Polifilm 3020 B&W	\$0.0640 / ft2	E Novacel 4228 Laser	\$0.1034 / ft2
C Nitto 3080 H5 Laser	\$0.1229 / ft2		
13. Special Protective Film Application Charge		14. Certification Charges	
A Both sides	\$3.00 / cwt	A PED (All Finishes)	\$3.00/cwt
B Edge to Edge	\$3.00 / cwt	B Charpy Testing	\$3.00 /cwt
C Non-Std tolerance from the edge	\$3.00 / cwt		