

Outokumpu Stainless Americas
Extras Schedule- US and Canada Markets Only
Effective with Orders Entered January 24, 2019 and After

1. <u>Chemistry Extras (Apply only one)</u>		2. <u>Temper Extras (Apply only one)</u>	
304		A 1/8 and 1/4 hard	\$10.00/cwt
A 8.5% Nickel	\$3.00 / cwt	B 1/2 hard	\$10.00/cwt
B 9.0% Nickel	\$5.75 / cwt	C 3/4 hard	\$10.00/cwt
C 9.5% Nickel	\$8.75 / cwt	D Full hard	\$10.00/cwt
3. <u>Special Mechanical, Metallurgical Properties and Dimensional Properties</u>			
Mechanical and Metallurgical Properties more narrow than ASTM / Commercial Standard, and Dimension Extras:			
A Non-Standard Mechanical Properties (Yield Strength, Elongation, Grain Size)	\$3.00 / cwt	C Best Thickness Tolerance (OTK Best)	\$3.00 / cwt
B Best Slit Width Tolerance (OTK Best)	\$3.00 / cwt	D 72" Width Coil (also apply to widths cut from 72")	\$12.00 / cwt
4. <u>Continuous Line Marking</u>		5. <u>PIW</u>	
A Double Line	\$2.50 / cwt	A Less than 200 PIW	\$3.00 / cwt
6. <u>Surface Quality and Finish</u>			
A Surface Quality	\$3.00 / cwt	D Specified RA	INQUIRE
B Buffing Quality (not guaranteed)	\$5.00 / cwt	E Two Good Sides (not guaranteed)	\$3.00 / cwt
C Double Sided Polish (not guaranteed)	INQUIRE	F Bright Anneal	\$8.00 / cwt
7. <u>Slitting Extras – Must also include adder for Drop - STW MOQ is Full POC (Apply only one from A-F)</u>			
A Widths 0.75" and under	\$16.00 / cwt	F Non-Standard Widths (Widths other than 36", 48", 60", or 72")	\$5.00 / cwt
B Widths 0.76" and under 2	\$9.00 / cwt	G Controlled Burr Height or Direction	\$3.00 / cwt
C Widths between 2" and 4"	\$7.00 / cwt	H Non-standard camber tolerance	\$3.00 / cwt
D Widths over 4.001" – 12"	\$6.00 / cwt	I Mill Edge Deductor	-\$1.50 / cwt
E Widths greater than 12"	\$5.00 / cwt		
8. <u>Cut-to Length Extras- Cold Rolled</u>		9. <u>Cut-to-Length Extras- Hot Rolled</u>	
A CTL Extra by Gauge (CTL orders must consume entire coil weight)		A HR CTL adder – lengths 48" to under 96"	\$3.25/cwt
Heavier than 10ga	\$3.00 / cwt	B HR CTL adder -lengths 96" through 240"	\$1.50 / cwt
10 ga – 14 ga	\$3.00 / cwt	C HR CTL adder – lengths > 240" and thick > 0.2362"	\$5.00/cwt
15 ga - 18 ga	\$3.25 / cwt	D HR CTL adder – lengths > 240" and thick <=0.2362"	INQUIRE
19 ga - 20 ga	\$3.75 / cwt	10. <u>Cut To Length Tolerances</u>	
21 ga - 22ga	\$4.25 / cwt	Closer than Standard	
23 ga	\$4.50 / cwt	A Flatness	\$3.00 / cwt
24 ga	\$4.75 / cwt	B Length	
25 ga	\$5.25 / cwt	1/2 Commercial Standard (+/- 0.0625")	
26 ga	\$5.50 / cwt	Closer than 1/2 Commercial Standard	
27 ga	\$5.75 / cwt	11. <u>Packaging Extras</u>	
28 ga	\$6.25 / cwt	A Prime Side Down	\$3.00 / cwt
B For widths less than 24" (extra)	\$5.00 / cwt	B Standard CTL Skids (lengths 96" - 192")	\$50 / each
C For lengths 20"-under 60" (extra)	\$3.00 /cwt	C Standard CTL Skids (lengths 192" – 240")	\$150 / each
D For lengths less than 20" (extra)	INQUIRE	D Coil Skids	\$15 / each
12. <u>Protective Films</u>			
A Polifilm 3020 Clear/Blue (MXX Only)	\$0.14 / ft2	D Novacel 4228 Laser	\$0.20 / ft2
B Polifilm 3020 B&W	\$0.12 / ft2	E Nitto SPV-224	\$0.31 / ft2
C Nitto 3100H5 Laser	\$0.17 / ft2		
13. <u>Special Protective Film Application Charge</u>		14. <u>Certification Charges</u>	
A Both sides	\$3.00 / cwt	A PED (All Finishes)	\$3.00 /cwt
B Edge to Edge	\$3.00 / cwt	B Charpy Testing	\$3.00 /cwt
C Non-Std tolerance from the edge	\$3.00 / cwt		